



Exploded View

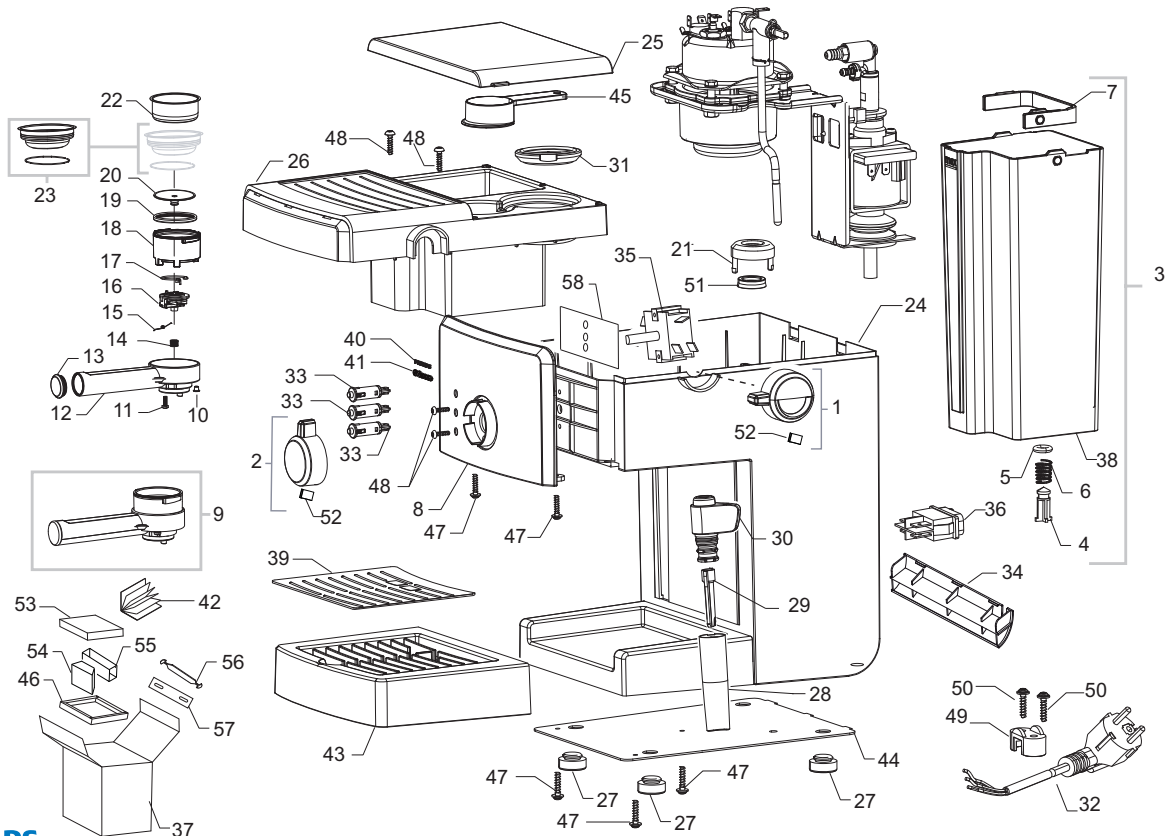
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PHILIPS

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HD8323/01-02-05-07-08-09-41-42-43

HD8325/01-03-05-07-08-09-42

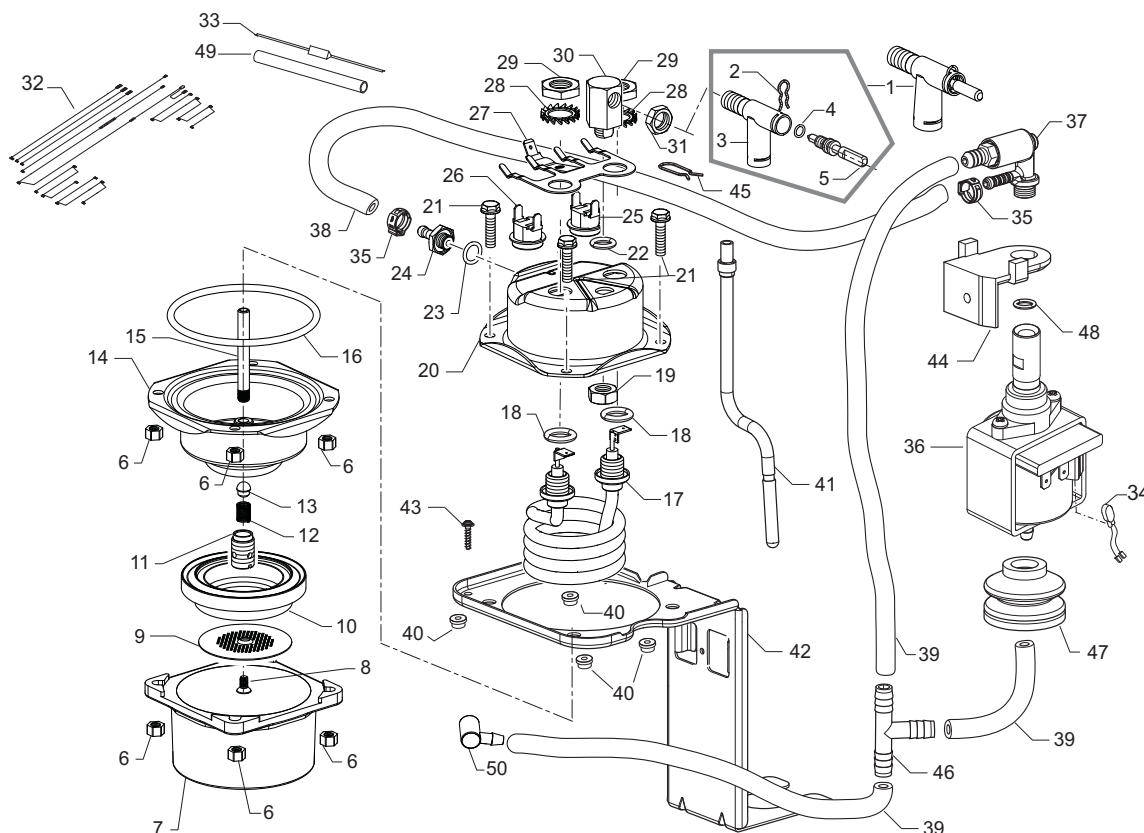
HD8327/01-02-03-08-09-41-43-47

Cod. 10003615-3616-3617-3618 - 3619-3630-3813-3815

Cod. 10003902-3903-3904-3905-3906-3907-3997-4013

Cod. 10004014-4047-4110-4111-4120-4121-4122-4123

POS	CODE	DESCRIPTION	NOTE	POS	CODE	DESCRIPTION	NOTE
01	11026897	CHROM.WATER-STEAM KNOB S/SCR.ABC ASSY.		33	11026889	GREEN NEON LAMP ABC	
02	11026901	CHROM.CONTROL KNOB ABC ASSY.			11029642	GREEN NEON LAMP ABC UL	
03	11024799	TRANSP.WATER CONTAINER S/SCR.ABC ASSY.		34	11028459	BLACK REAR LOWER CASING COVER ABC	FOCUS-CLASS
04	147660562	GREY WATER VALVE CONTAINER PISTON			11029465	SILVER REAR LOWER CASING COVER ABC	TOP
05	140324362	OR METRIC 0060-30 IN SILICONE		35	12000824	ROTARY SWITCH AYA-2213 FOR P234	230V
06	126764718	SS WATER CONTAINER VALVE SPRING			17800508	ROTARY SWITCH AYA-2215 FOR P234	120V
07	11024822	BLACK HANDLE WATER CONTAINER ABC		36	NE03.038	BIPOLAR SWITCH FUSIT C1250AR	
08	11026909	CHROM/BLACK FRONT PANEL S/SCR.ABC ASSY.	FOCUS	37	13001366	DISPLAY BOX ABC/M PSA POEMIA	CLASS WE
	11025458	CHROM/SS FRONT PANEL S/SCR.ABC/M-T ASSY.	TOP		13001367	DISPLAY BOX ABC/B PSA POEMIA	FOCUS WE
09	11026924	BLACK ALUM. PRES.FILTERHOLDER ABC ASSY.			13001431	DISPLAY BOX ABC/B PSA POEMIA	FOCUS CEE
10	123591309	BRASS SPACER FOR PRESS.FILTERHOLDER			13001432	DISPLAY BOX ABC/M PSA POEMIA	CLASS WE
11	129730721	TCB SCREW PZ/SW 4X12 UNI 8112 SS			13001453	DISPLAY BOX ABC/T PSA POEMIA	TOP CEE
12	11025501	BLK PRESS.FILTERHOLDER HANDLE ABC			13001452	DISPLAY BOX ABC/T PSA POEMIA	TOP WE
13	11025502	CHROM.FILTERHOLDER HANDLE CAP ABC			13001375	DISPLAY BOX ABC/T PSA POEMIA	TOP USA
14	126769918	SPRING FILTH. NE.VAL.MEC.TAKEOFF L=13		38	11025493	SS CUP WARMING LID ABC/M	CLASS
15	126768418	SS.SPRING FOR CAM. PRESS.FILTERHOLDER		39	11024828	SS GRATE FOR DRIP TRAY ABC/M	CLASS
16	229181800	GREY PRESS.FILTERHOLDER PIN SUPPORT ASSY		40	11024301	ADHES.SILVER PLATE LOGO PHILIPS	CLASS
17	126835818	SS.SPRING FILTERHOLD.HAND.PRES/MEC.		41	11011406	ADHES.SILVER PLATE LOGO SAECO P0057	CLASS
18	228771628	POLISHIALUM.PRES.FILTERH.W.TONG.W/GROOVE		42	15002848	MANUAL PSA HD8323/HD8325 12LANG.WE	
19	145847762	PRESS.FILTERHOLDER CONVEYOR SEAL			15002849	MANUAL PSA HD8323/HD8325 12LANG.CEE	
20	142862959	CONVEYOR HOLE 1,7 PRESS.FILTERHOLDER			15003068	MANUAL PSA HD8323/HD8325 GB/CHN/KOR	
21	0701.031.150	GREY GACO DIM 14 SEAL COVER			15003069	MANUAL PSA HD8323/HD8325 GB/DE/FRES/SA	
22	124650221	2CUP FILTER 54,5X25 W/O.NOT.HOLE D=48			15003183	MANUAL PSA HD8323/HD8325 PT/BRA	
23	20007036	SPARES KIT POD FILTER + SPRING ABC		43	11024827	BLACK DRIP TRAY ABC	FOCUS-CLASS
24	11024797	BLACK CASING ABC	FOCUS-CLASS		11027795	SS/SILVER DRIP TRAY ABC/T ASSY.	TOP
	11027798	SS/SILVER CASING ABC/T ASSY.	TOP	44	11024823	STEEL CASING BOTTOM ABC	
25	11024798	BLACK WATER CONTAINER LID ABC/B-M	FOCUS-CLASS		11029641	STEEL CASING BOTTOM ABC UL	ONLY USA
	11027797	SS/SILVER WATER CONTAINER LID ABC/T ASSY	TOP	45	11025503	BLACK GROUND COFFEE MEASURE ABC	
26	11024829	BLACK CASING COVER ABC	FOCUS	46	13001377	CARTON LOWER INSERT BOX ABC	
	11027796	SS/SILVER CASING COVER ABC/T ASSY.	TOP	47	129912504	SCREW TCB TORX 10 3,5X14 PLAST.ZN-N	
	11029357	AS.COP.CARC.ABC/M NER/INOX	CLASS	48	129913902	SCREW TCB TORX 10 3X12 PLAST.ZN-B	
27	11024824	BLACK FOOT ABC		49	148600600	BLACK CABLE CLAMP MAGIC ESPR/COMBI	
	147623150	BLACK SQUARE ADHESIVE FOOT 5023	ONLY USA	50	12000450	SCREW TCB TORX 10 3,5X12 PLAST.ZN-N	
28	11001769	BLACK PANNARELLO COVER P0049	FOCUS	51	145842900	WATER CONTAIN.VALVE GACO DIM 14 SEAL	
	11001621	SS PANNARELLO COVER P0049	CLASS-TOP	52	11029342	STEEL SPRING FOR CONTROL KNOB ABC	
29	11001620	BLACK PANNARELLO INNER TUBE P0049		53	13001520	CARTON UPPER INSERT BOX ABC	
30	11007194	BLACK STEAM TUBE HANDGRIP G0053		54	13001497	CARTON CENTRAL INSERT BOX ABC	
31	11025662	SS BOIL.PRES.FILTERHOLD.SEAL H=11,3 60SH		55	13001496	CARTON FILTERHOLDER PROTECT.INSERT ABC	
32	17800167	BLACK POWER CABLE SCHUKO L=1550		56	13001514	TRANSPHANDLE FOR DISPLAY BOX ABC	
	17800168	BLACK POWER CABLE 3X075 CHINA L=1550		57	13001515	DISPLAY BOX HANDLE REINFORCEMENT ABC	
	17800421	BLACK POWER CABLE UK L=1550		58	11029644	NOMEX PROTECTION FOR ROTARY SWITCH ABC	
	17800423	BLACK POW.CABLE KOREA L=1550					
	17800419	CAVO AL.CH 3X0,75 H05VV-F NER L=1550					
	17800381	BLACK POWER CABLE ARGENTINA L=1550					
	17800454	BLACK POWER CABLE AUSTRALIA L=1550					
	17800390	BLACK POWER CABLE USA SJT 3X18AWG L=1550					
	17800466	BLACK POW.CABLE BRAL=1550					



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POS	CODE	DESCRIPTION	NOTE	POS	CODE	DESCRIPTION	NOTE
01	17000512	L-F/BRASS V2 STEAM FAUCET ABC ASSY.		44	149205850	BLACK PUMP SUPPORT TYPE ULKA	
02	9011.144	SS FORK FOR TUBE D.4		45	126764018	SPRING D=1STEAM TUBE HOLDER JUNIOR	
03	11025139	L-F/BRASS STEAM FAUCET FOR SS BOILER ABC		46	11007493	T CONNECTOR FOR BOILER P604	
04	WGADM0041/031	OR 2018 IN VITON 70SH		47	GG0085	BLACK ULKA PUMP SUPPORT	
05	11024775	L-F/BRASS FAUCET SHAFT SS. BOILER NEWGEN		48	140321961	OR 2031 IN TERMOIL	
06	123160502	NUT M5 HIGH UNI 5587-68 GALVANIZED		49	229405400	TEFLON TUBE 4,2X0,38 L=100 MM	
07	17000384	POLISHED FILTERHOLDLOCKING RING ABC ASSY		50	147920150	90° INLET PUMP CONNECTOR	
08	129854021	TSP SCREW M4X8 UNI 7688 SS					
09	123741421	PERCOLATOR DE =48,8 SS BOILER JACOBS					
10	145841500	FILTERHOLD SEAL					
11	11023968	SS VALVE HOLD SCREW SS BOILER					
12	EF0013	SS SPRING 5-7 BAR FOR BOILER VALVE					
13	149450588	65SH SILICONE BOILER SEALING VALVE					
14	17000436	SS LOWER BOILER CASING+SS HUB					
15	11023931	SS INTERNAL TUBE FOR SS BOILER					
16	140322962	OR 176 IN SILICONE					
17	11024000	HEAT ELEMENT+ SS TERMINAL	230V-900W				
18	11024001	HEAT ELEMENT+ SS TERMINAL	120V-900W				
19	NM01.021	SILICONE OR 2050					
20	11023888	SS NUT 1/8 GAS H=6 CH=14					
21	17000501	SS M8 UPPER BOILER CASING W/BACKET					
22	129680802	GALVANIZ. SCREW WITH WASHER TE M5X20					
23	140323062	OR 2043 IN SILICONE					
24	140322162	OR 2037 IN SILICONE					
25	17000444	SS THREAD STRAIGHT FIT FOR SS BOILER ABC					
26	189422000	THERMOSTAT 95° 1NT-01L-0036					
27	189425100	THERMOSTAT 127° 1NT-01L-0499					
28	17000988	SS BOILER 2THERM. FIXING SPRING					
29	128311204	BURN. WASHER UNI 8842 A12					
30	123452000	BRASS NUT M 12 X1,25 H=4,5					
31	17000511	SS THREAD CONNECTOR FAUCET/SS BOILER ABC					
32	123390420	BRASS NUT 1/8 GAS H=4,5 CH=13					
33	11026888	WIRING ABC ASSY.					
34	17800409	WIRING ABC UL ASSY.					
35	189300800	THERMAL FUSE 184°C 15A					
36	289200100	THERMAL PROTECT. 120°C CABL. 121/121					
37	12000892	OETIKER CLAMP D=9,5 16700004					
38	12000833	DEFOND PUMP P-50 A2P GW					
39	12000182	ULKA PUMP EP5/S GW	230V-50HZ				
40	12000142	ULKA PUMP EP5/S	220V-60HZ				
41	11004689	TEA/BRASS SAFETY VALVE 16-18 BAR ASSY.	120V-60HZ				
42	16000380	5X8,9 SILICONE TUBE IN ROLL					
43	149361400	TRANSP. SILICONE TUBE 5X9 65SH IN ROLL					
44	11025697	BLACK BOILER SPACER ABC					
45	11024852	SS STEAM TUBE ABC ASSY.					
46	11025700	STEEL BOILER AND PUMP SUPPORT ABC					
47	12000450	SCREW TCBR TORX 10 3,5X12 PLAST. ZN-N					